

5/15

DART AEROSPACE LTD	Work Order:	22595
Description: Wearshoe	Part Number:	D2924
Drawing: D2924 Rev. A	Qty:	20
	Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller Dwg not required	MF	05/03/02	20
2	PG	Issue P/O: 2007672 Laser Cut per Dwg D2924 flat pattern D2924 Material release note required	MF	05/03/02	20
3	RG	Receive and Inspect for transit damage Ensure the material release note is attached	CD	05/04/01	20
4	QC6	Inspect dimensions per template D2924T1	2	05/04/27	20
5	GB	Deburr and form on brake using DT8326 and DT8261 as per Dwg D2577	2	05/04/27	20
6	QC5	Inspect work to Step 5	MF	05/04/27	20
7	FP	Powder Coat Grey (RAL-7012) (Ref.4.3.5.5) per QSI 005 4.3	FF	05/04/28	20
8	QC3	Inspect Powder Coat	MF	05/04/28	20
9	FP	Identify and Stock	MF	05/04/28	20
10	AC	Cost / part 12.30	SC	05.05.02	20
11	DC	Close W/O 12.15 Inspect Level 21	MF	05.05.03	20

Rev	Date	Change	Revised By	Approved
A	00.06.06	New Issue	EC	
B	02.10.24	Re-format	KJ RF	RF

RELEASED
02/10/24 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No	:	0022595	Department Code:		
Project Name	:	D2924	Burden Flags	:	NNNNNNN
Project For	:	WK515	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D2924	Invoice Number	:	
Description	:	Wearshoe	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	20	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	03-01-05	Est Margin	:	0.000%
Est Finish Date	:	03-30-05	Actual Margin	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				
			\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	
Engineering Cost	:	0.00	0.00	0.00	
Production Hours	:	0.00	0.00	0.00	
Production Cost	:	0.00	0.00	0.00	
Packaging Hours	:	0.00	0.00	0.00	
Packaging Cost	:	0.00	0.00	0.00	
OverHead Hours	:	0.00	0.00	0.00	
OverHead Cost	:	0.00	0.00	0.00	
CNC Hours	:	0.00	0.00	0.00	
CNC	:	0.00	0.00	0.00	
Misc. Hours	:	0.00	0.00	0.00	
Misc.	:	0.00	0.00	0.00	
	=====	=====	=====		
Burden	:	0.00	0.00	0.00	
	=====	=====	=====		
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00



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TEST CERTIFICATE

Ref: 3661/12021

CUSTOMER	Wilkinson	P3043011001	SPECIFICATION	ASTMA1008 CS Type A	CERTIFICATE No	TC072790																	
CUSTOMER O/N	90-21N-141		PRODUCT	CRA WIDE COIL	PAGE	1 of 1																	
MILL O/N	375624		DIMENSIONS	0.033" x 48" x Coil	DATE	29 August 2003																	
CHEMICAL COMPOSITION PERCENT																							
PACK NUMBER	HEAT No	C x100	Si	Mn	P x1000	S x1000	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	B x10000	N2 CE()	BEND x100	YIELD 180°	T.S. x10000	%ELONG GL=	HARDNESS HRB	r ()	LENGTH (feet)
R9-413484-00	625796	5	TR	20	8	9	12	18	20	1	5	1	1					Good			44		2467
R9-413485-00	625796	5	TR	20	8	9	12	18	20	1	5	1	1					Good			44		2589
R9-414003-00	625794	5	1	20	8	11	12	18	21	3	6	1	1					Good			49		2644
R9-414004-00	625794	5	1	20	8	11	12	18	21	3	6	1	1					Good			39		2690

20 GA MS

YIELD (A)=0.2% PROOF STRESS (B)=LOWER YIELD STRESS	GAUGE LENGTH (G.L.) (A)=200mm (B)=50mm	PLASTIC STRAIN RATIO (r) (A)=rU (B)=r90 (C)=r45 (D)=(r0+r90+r45)/4	IMPACT TEST (A)=10mm x 10mm (B)=7.5mm x 10mm (C)=5mm x 8mm (D)=2.5mm x 10mm (E)=5mm x 10mm	CARBON EQUIVALENT VALUE (CE) (A)=C+Mn/6 (B)=C+Mn/6+(Cr+Mo)5+(Cu+Ni)/15 (C)=C+Mn/6+Si/24 (D)=
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WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Santosh Misra*
OC METALLURGIST